



Magnetic Filtration System

Sub-micron filtration for industrial fluids in precision machining & wash system applications

Our Story So Far...

100 Years of Magnetic Innovation

We are firmly established as a leading manufacturer and supplier of magnets and magnetic equipment.

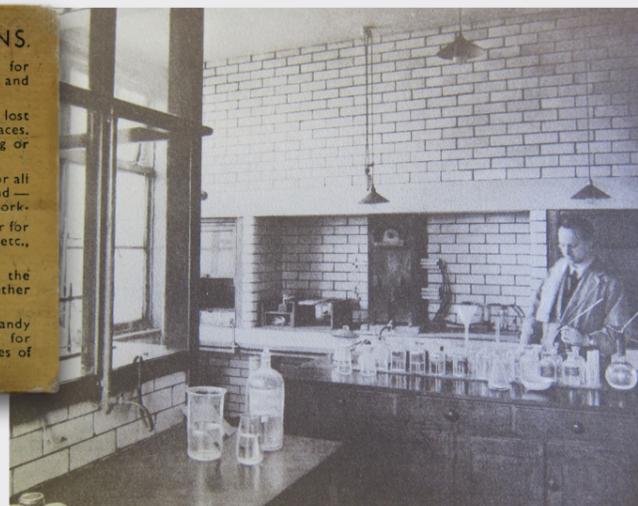
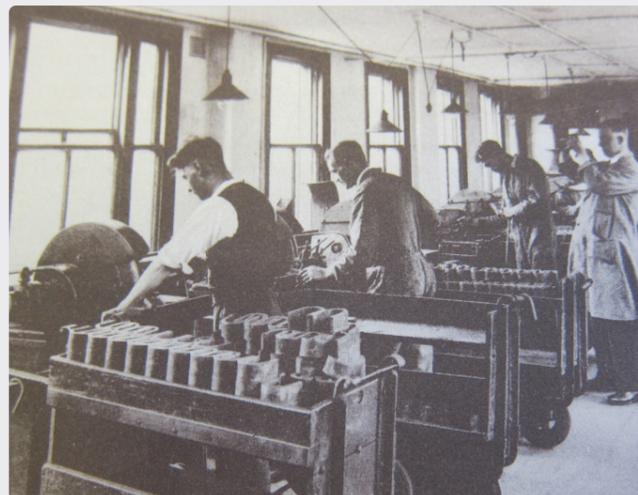
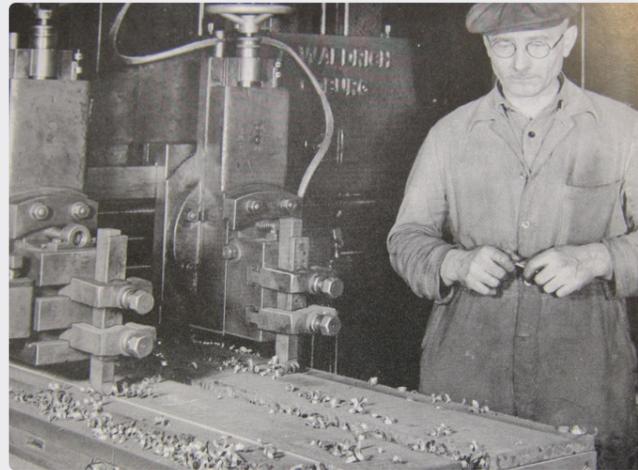
We provide magnetic solutions to all major industry sectors, delivering profit, productivity, protection, and compliance. Supplying diverse ranges of magnetic products through various channels, including international industrial catalogues, wholesalers, merchants, representatives and agents.

Benefiting from five differently skilled and dedicated sales teams, each with their own specialism enables us to manage and deliver multimillion pound projects and supply contracts, often to tight deadlines.

Supplying some of the world's most prestigious brands within the Automotive, Aerospace, Manufacturing, Processing, Oil & Gas and Heating & Ventilation sectors across more than one hundred countries, all supported by our global employees and offices.

Holding various ISO accreditations, and in conjunction with benefiting from our own design engineering capabilities, we are ideally placed to offer standard and bespoke solutions into the most demanding of applications and industry sectors.

We're committed to the environment and have a road map to reach Net Zero by 2040. We value all employees and are accredited to the Living Wage Foundation.



USEFUL APPLICATIONS.

- HOME**—Useful to householders for picking up pins, needles, tacks, screws and other small articles.
- GARAGE**—Ideal for retrieving lost nuts or bolts, etc., from inaccessible places. Can be easily suspended from a string or wire.
- SCHOOL**—A fascinating article for all boys with an inventive turn of mind—Particularly suitable for experimental work.
- OFFICE**—A convenient time saver for collecting paper clips, drawing pins, etc., from floors and desks.
- WORKSHOP**—Indispensable to the engineer or inspector for testing whether materials are magnetic.
- LABORATORY**—Invaluable as a handy magnetic detector—equally useful for demonstrating the magnetic properties of magnets.

Our Promise

We believe that, together, we can secure a better future for our world

Our Net Zero Journey

We want to transform our business into a sustainable organisation, that works to protect our planet. That's why we are working towards achieving net zero for scope 1 and 2 emissions by 2030, and for scope 3 emissions by 2040. It's an ambitious target, but we are committed to having a net zero business by 2040. We believe that, together, we can secure a better future for our world.

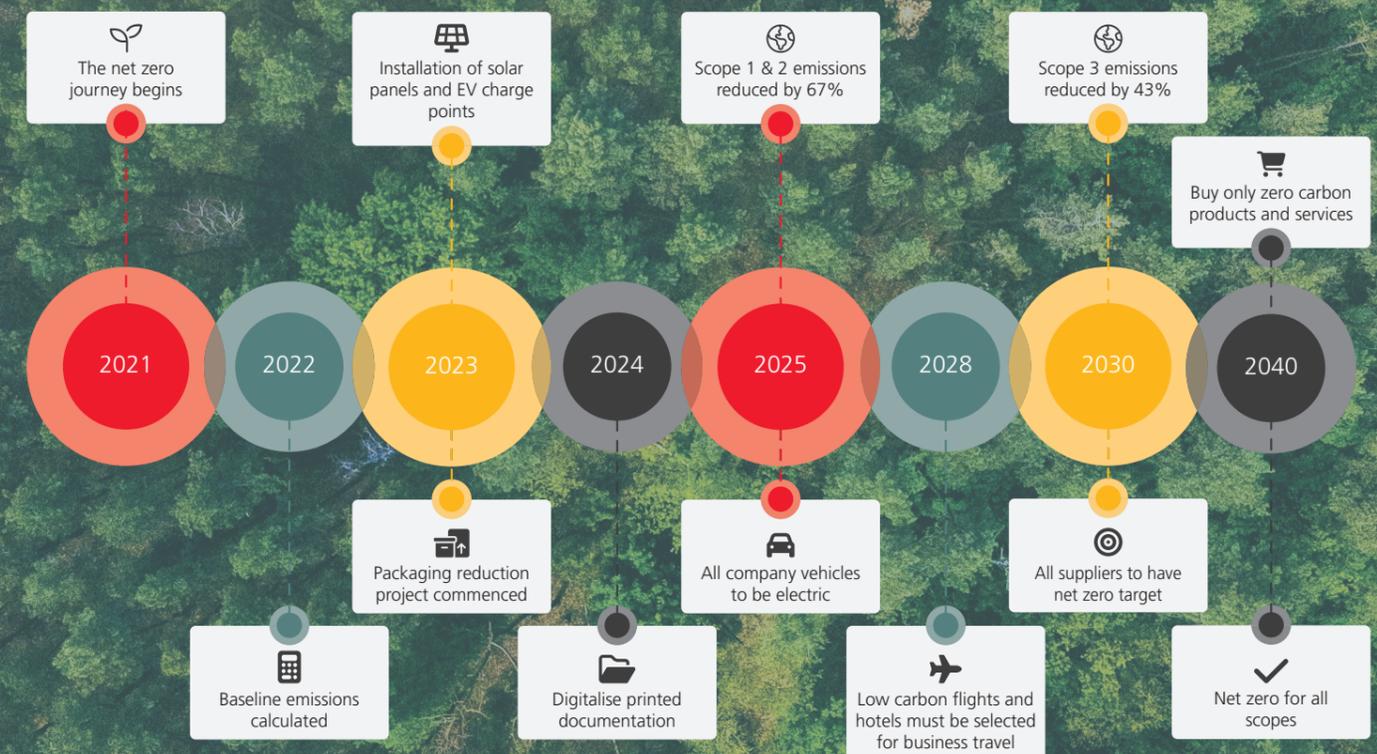
We began our net zero journey by calculating our total emissions for scopes 1, 2 and 3.

Scope 3 makes up the majority of our emissions. These are the most difficult emissions to reduce, as they are produced by our suppliers and through the usage of our products.

By understanding where our emissions come from, we can begin to take steps to reduce these, so that we can become a net zero business.

By 2040, we want to achieve net zero status for all scopes, making Eclipse Magnetics a net zero business. This is an ambitious target, but we are confident that we can achieve it.

On our path to net zero, we are aiming to reach net zero status for scope 1 and 2 emissions by 2030, as well as reducing our scope 3 emissions by 43%. This will set us on the right path for achieving net zero status for all scopes by 2040.



The Eclipse Magnetics Difference

Group buying power for raw materials.



Standard or made to order products (application specific).

Flexible approach for requirements from one off to multiple quantities.



Large stock holding / warehousing capability.



Scheduling orders for call-off (JIT).



Full in-house manufacturing facilities.

Multiple in-house testing facilities from factory to warehouse.

Bespoke UK centric Technical and Engineering teams.

Experienced staff with in-depth knowledge of material compositions.

Sector-wide application and industry experience.



Our Services

More than just a manufacturer



We can help you set up, be trained and maintain your products.

Site Survey



Annual Testing & Validation Service

At Eclipse Magnetics, we recognise the critical role foreign body removal equipment plays in maintaining the highest standards of safety and quality in your processes. To support your commitment to compliance with BRC and HACCP regulations, we offer a specialised and comprehensive testing and validation service for foreign body removal equipment.

Why Annual Testing Is Essential

This annual check ensures that your equipment continues to function optimally, providing reliable protection against contaminants and upholding the integrity of your production processes.

Servicing



Why Annual Servicing Matters

At Eclipse Magnetics, we bring our extensive knowledge and technical expertise to the forefront, offering dedicated servicing for magnetic lifters and chucks. Our servicing capabilities encompass a comprehensive range of tasks designed to enhance the efficiency and safety of your equipment.

Our Service Offering Includes

- Detailed Inspection
- Functional Testing
- Component Replacement
- Documentation and Certification
- Calibration and Adjustment

Training



Permanent Magnetic Lifter Training

Magnetic lifters are an effective method to lift and handle ferrous materials such as steel beams and sheets. However, the safety of magnetic lifters relies on their correct usage and operation. Our permanent magnetic lifter training course will empower your team with the skills and knowledge they need to use magnetic lifters safely.

What Our Lifter Training Covers

- Maintenance Procedures
- Safety Protocols
- Troubleshooting And Problem Resolution
- Equipment Familiarisation
- Load Handling Techniques

Driving Competitive Edge

Into precision processes

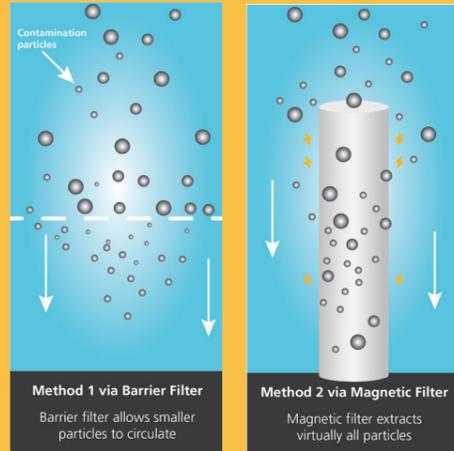
Our patented magnetic filtration systems are the ultimate in filtration technology, providing cost, quality and environmental benefits.

Magnetic Filtration Operating Principle

Magnetic filtration is the most effective means of removing problem ferrous particles from industrial fluids such as coolants, lubricants and wash solutions.

All the benefits of Eclipse Magnetic filters are based on their ability to remove virtually all ferrous particles, including sub-micron particles from the process. Traditional filtration systems typically leave particles smaller than 5 - 10 microns circulating in fluid causing damage to process equipment and finished products.

Magnetic filtration systems are ideal for either new build projects or they can be fitted to enhance existing filtration systems.



Significantly Lower Operating Costs

Cleaner, longer lasting fluids - Removes almost 100% of ferrous contamination, including sub-micron particles. This can extend the life of fluids and reduce growth of bacteria, minimising maintenance costs and enhancing safety.

Reduced usage of consumables - With efficient filtration capability, magnetic filters significantly reduce the burden on disposable items such as paper or cartridges. Thereby reducing expenditure on replacements and expensive disposal costs. In some cases it can remove the need for alternative filtration altogether.

Minimal fluid loss - Contamination is removed from the filter as a semi-dry 'cake'. Fluid loss is considerably less than that of traditional filter media.

No disposal costs - The cake itself can be recycled, eliminating expensive specialist disposal costs.

Minimal running costs - Auto and manually cleaned magnetic filters require no additional power. Magnetic self-cleaning filters only require a small amount of power for the cleaning process. Magnetic filters don't require any consumable or replacement parts.

Continuous 24/7 operation - Fully automated magnetic filtration systems are ideal for continuous manufacturing lines.

Rapid return on investment - Magnetic filtration is perfect for cost reduction and continuous improvement programmes providing a rapid return on investment.

Increase Productivity

While still looking after our environmental impact

Magnetic filtration can be used as a replacement for, or in conjunction with other forms of filtration to optimise filtration efficiency.



Maintain flow rates - High flow rates can be maintained without affecting filtration efficiency. Fluid does not flow through filter media, so flow is uninterrupted. Flow rates are determined by your process requirements, not by your filter.

Reduced wear / increased precision finish - Particles that pass through traditional filters act as an abrasive, wearing parts, machinery and product. Magnetic filters remove these damaging particles.

Fine filtration - Conventional filtration media, at 5 microns and below, can strip oils of anti-foaming, anti-bacteria and other additives. Magnetic filtration enables sub-micron filtration without affecting the oil's properties, and can actually aid the effective control of bacteria.

Complies with health and safety guidelines - Magnetic Filters make a major contribution to promoting safe handling of metalworking fluids. Cleaner fluids reduce the risk of human contact with metal fines thereby reducing the risk of cuts, abrasions and dermatitis.

Reduced microbial development - Magnetic filters do not strip anti-bacterial properties from fluids thereby reducing the risk of bacterial development. Ferrous contamination in fluids can also act as a breeding ground for bacteria. Maintaining clean, polished fluids considerably reduces the risk of bacterial build up.

Automated operation & cleaning - Our automated filtration systems remove the need for operators to come into contact with contaminated fluids.

Reduced Environmental Impact

A major consideration for any business is its responsibility to the environment. Magnetic filtration is a positive contribution to companies' environmental policies and ISO14001 accreditation.

Reduced Waste

Magnetic filtration requires no consumable or disposable products. It extracts a large proportion of ferrous contamination, drastically reducing the use of disposable filter media. Less fluid is used as its effectiveness is maintained for longer.

Recycled Waste

Extracts captured, ferrous contamination ready for recycling processes.



Case Study - Micromag

Dielectric Fluid Protection

Compact, high-performance machine tool filter, rapid return on investment.

Application Background

The patented, compact Micromag magnetic filter can provide major cost, quality and environmental benefits to precision machining processes such as grinding, honing, lapping, drilling and EDM applications. With a high collection capacity relative to size it offers a fine particle collection performance with a low initial investment.

The Challenge

EDM machining can, and often does, come with significant problems, severely hampering the efficiency of the process. Dirty dielectric fluid is one of the most problematic factors facing manufacturers when using spark erosion as part of their manufacturing processes. Contaminated dielectric fluid can result in secondary sparking (re-spark), generating a high level of energy wastage.

The Solution

Bowers Group is committed to ensuring its practices offer the highest level of efficiency. Looking for the most effective solution to ensure the EDM process was working as cost-effectively as possible, the company sought the help of Eclipse Magnetics, installing a Micromag MM20 to help improve its filtration of dielectric fluid.

Eclipse Magnetics has introduced its innovative magnetic technology to the EDM process to ensure the dielectric fluid is kept as clean and efficient as possible. The Micromag MM20 is a compact filter that allows fluid to pass around its centrally mounted Neodymium core, capturing even the finest ferrous particles.

“The reduction in machine downtime and consumable costs speak for themselves, the Micromag has proven its worth; and then some, and we’re delighted with the results we have seen.”



Dean Lovett, Machine Shop Manager
Bowers Group

Overview

Eclipse Product: Micromag MM20
 Industry: Metrology Tools
 Process Type: Electrical Discharge Machining (EDM)
 Location: Bradford, UK

By using the Micromag in conjunction with its traditional cartridge filters, cost savings have also been achieved in relation to the cost of replacement cartridges, cutting usage by half and leading to an impressive 50% saving of over £2500 per annum. Combined, this amounts to an outstanding £142,500 annual cost savings, with a payback of the initial investment of the magnetic technology returned within just days of installation.



Case Study - AM6 Automag Skid

Ultrasonic Testing

Automated clean filter, flow rates up to 10,000 litres per min.

Application Background

The Automag Skid magnetic filtration system is a self-contained filtration and fluid recovery system. The fully automated industrial fluid filtration unit or coolant separator minimises fluid loss during cleaning and is ideal for 24/7 high volume single or multi-cell CNC machining or wash system applications. The combination of high-performance magnetic circuits and a patented dual flow system ensures almost 100% of ferrous waste is filtered leaving clean cutting, grinding fluids or wash solutions to return to process.

The Challenge

Due to the tight tolerances required by the off shore industry, it is imperative that the quality of the pipes is 100%. Product rejects can cost £1000 per piece and the consequences of a fault in the field can have huge compensation consequences. In order to ensure the highest levels of quality, the pipes are sent through a tempering, de-scaling, rounding, and straightening process. The last stage is an ultrasonic testing procedure to check for any faults such as cracks or wall thickness irregularities.

During this process, water is pumped around the ultrasonic test area at 100 litres per minute. Water is an excellent sound wave conductor, therefore it improves the reliability of the readings and makes the process more efficient. However, contamination in the water was affecting the readings, causing slow cycle times due to re-scanning and the possibility of a good product being rejected.

The Solution

Eclipse provided Vallourec with a Double Automag AM6 magnetic filter. This filter is a fully automated unit ideal for 24/7 machining operations. With high contamination collection capacity and an ability to handle high flow rates, Automag is widely used on high volume production lines. In this case the customer opted for a Double Automag in order to have a fail-safe backup if required. The Automag was fitted during a system refurbishment which enabled the process to recycle water. It is fitted after a settlement tank and before a band filter, and extracts 0.56 kg of waste per day. Most of the particles are concentrated between 6 and 15 microns, and the added advantage is that some particles which previously slipped through (less than 4 microns down to sub-micron size) are now extracted. Since fitting the Automag, Vallourec’s maintenance downtime has dropped to zero. It also means that the company are able to use recycled water, which saves them £1000 a week.

Overview

Eclipse Product: AM6 Automag Skid
 Industry: Offshore
 Process Type: Ultrasonic Testing
 Location: Glasgow, UK

“We are delighted with the Automag installation; it’s solved all the problems we were having previously with downtime and maintenance costs.”



Kenneth McRae, Principle Engineer
Vallourec



Why Choose Magnetic Filtration

Real life examples

The best way to keep your machinery in excellent condition and product surface finish, is to use cleaner coolant or lubricant fluids.

Automotive



Magnetic filtration is widely used in the automotive industry within OEMs and tier 1 and 2 suppliers for the manufacture of powertrain and engine components.

Advantages

- High precision finish
- Reduced downtime
- Achieves optimal performance with cast iron particles
- Ideal for 24/7 operation
- Flow rates up to 10,000 litres: multi-use to increase flow capacity

Typical Application

- Ring & pinion gear lapping
- Turbocharger balancing machines
- Crank shaft gun drilling
- Valve face grinding
- Cam shaft grinding
- Cylinder liner honing
- Engine liner grinding
- Gear cutting and finishing

Case Study



Company
Bombardier (Austria)

Application
Cast iron piston bushings

Process: Milling and gun drilling
Filtramag removed sub-micron particles reducing abrasive wear on tools and parts. Tool changes and product reject rates were reduced to virtually zero.

Bearings



Magnetic filtration is used by some of the world's largest bearing manufacturers to ensure sub-micron accuracy in the production of bearing components.

Advantages

- High precision product finish, consistency and consistency
- Reduced downtime
- Sub-micron filtration
- Ideal for high volume processes
- Can be retrofitted to existing lines
- Rapid return on investment
- Reduced waste – ISO14001

Typical Application

- Hub honing
- Ball grinding
- Super-finish/polishing
- Ring grinding
- Raceway grinding
- Wash systems

Case Study



Company
Tsubaki-Hoover (Poland)

Application
Steel ball and rollers

Process: Super-finishing
MicroMag improved on 20 micron paper filters by extracting sub-micron ferrous particles. Surface finish was improved and reject rates fell dramatically.

Wash Systems



Many wash systems have benefited from installation of magnetic filtration which ensures the finished product is clean and complies with quality inspection.

Advantages

- Flow rates up to 10,000 litres per minute
- Filters do not degrade in wash solutions
- Removes ferrous deposits from finished product
- Reduces reject rates

Typical Application

- Rotary wash systems
- Transfer wash stations
- Degreasing equipment
- Multi-stage washers
- Spray wash stations

Case Study



Company
Permoid (UK)

Application
Automotive fuel tanks

Process: Flushing rig
Reduced product reject rates to zero, reduced disposal and purchase of barrier filters by 95%.

Why Choose Magnetic Filtration

Real life examples

Steel Processing



Magnetic filtration can improve efficiency in most steel processing operations such as steel production, both hot and cold.

Advantages

- Automated cleaning ideal for heavy contamination
- Improved surface finish
- Reduced downtime
- Suitable for arduous environments
- 24/7 operation

Typical Application

- Steel rolling mills
- Sawing machines
- Steel pipe cutting
- Tube threading equipment
- Surface treatment processes
- Spray bars
- Roller lubrication
- Final wash process
- Deep hole drilling

Case Study



Company
Steelscape (USA)

Application
Steel rolling and picking

Process: Surface spray system
Heavy contamination blocked barrier filters within hours. AutoMag extracts 12000 Kg contamination / month – reject rates have fallen to zero.

Machine Tool OEMs



Magnetic filtration enhances performance on a variety of machine tools. It offers a competitive edge to machine tool manufacturers particularly when servicing high precision applications.

Advantages

- Can be retrofitted to enhance existing filtration systems
- Reduces machine maintenance / downtime
- Flow rates 70 to 10,000 litres per minute
- 100% effective with low magnetic materials e.g. cast iron and tungsten carbide
- Increases the equipment, value provides a solution for the customer

Typical Application

- VMC, HMC, and CNC machines
- Multi-axis vertical turning centres
- Grinding
- Honing
- Lapping
- Deep hole/gun drilling
- EDM machines
- Laser cutters

Case Study



Company
Schaudt Mikros (Germany)

Application
CNC manufacture

Process: Camshaft grinding
Reduced downtime by 50% and increased the life of grinding wheels by 30%.

Tool Cutting



Magnetic filtration enhances performance on a variety of machine tools. It offers a competitive edge to machine tool manufacturers particularly when servicing high precision applications.

Advantages

- Enables tolerances of < 1 micron
- Enables manufacture of "mirror" finish tools
- Can increase the value of tools by 300%
- 100% effective with low magnetic materials e.g. tungsten carbide materials
- Reduces wear on grinding wheels
- Ensures clear grinding contact
- Ideal for 24/7 or unmanned operations
- Significantly extends fluid life

Typical Application

- Multi axes CNC machines
- Tungsten carbide drills and endmills
- Radius grinding
- Wood working tool superfinish
- "Mirror" finish plastic cutters

Case Study



Company
Pro-Cut Tooling (UK)

Application
Carbon cutting tools manufacture / repair

Process: Super-finish / grinding
Enabled manufacture of "mirror" finish cutting tools, reduced machine cleaning downtime by 75% and extended fluid life by 250%.

Micromag

Low-cost, rapid payback magnetic filter.

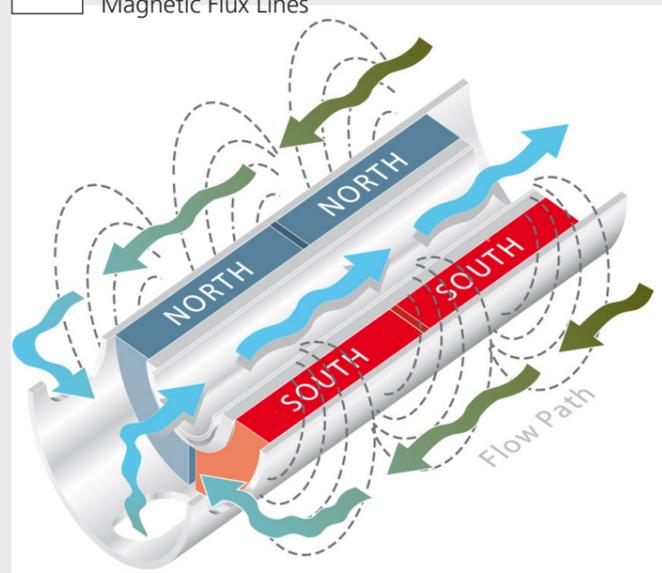
Patented Design



Compact magnetic filter, easy to clean and install, high collection capacity relative to size.

Key

- Contaminated Fluid
- Filtered Fluid
- Magnetic Flux Lines



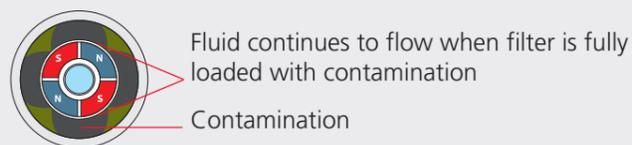
How Micromag Works

Contaminated fluid enters the inlet port where flow is equally split via tapered radial flow channels which lowers the flow velocity ready for the fluid to be filtered.

It then passes up the outside of the centrally mounted 'Rare Earth' magnetic core where contamination particles are attracted and retained.

The magnetic flux circuit geometry ensures a controlled build up of contamination so the filter can never block.

Filtered fluid then flows through slots at the top of the core then down and through the centre of the core, exiting through the outlet port.



MM - 12 bar version

MM20	MM10	MM5
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The patented, compact Micromag will provide protection on most industrial fluids" Styrene Acrylo Nitrite & Aluminium Construction.



MM - 50 bar version

MM5/HP/80	MM20/HP/50	MM10/HP/50
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For through-spindle coolant and pressure surge applications. Aluminium construction.



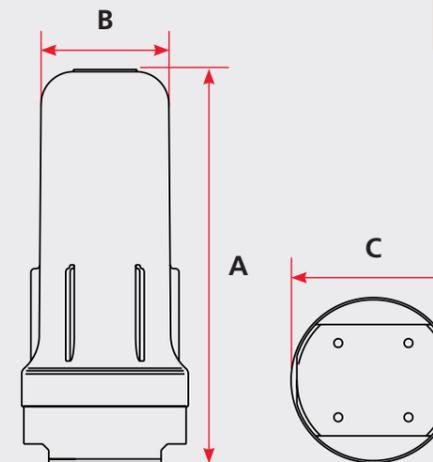
MM - 80 bar version

MM5/HP/80	MM20/HP/80	MM10/HP/80
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For through-spindle coolant applications. Suitable for HICM Acidic / Alkaline Alumnius. Stainless steel construction.



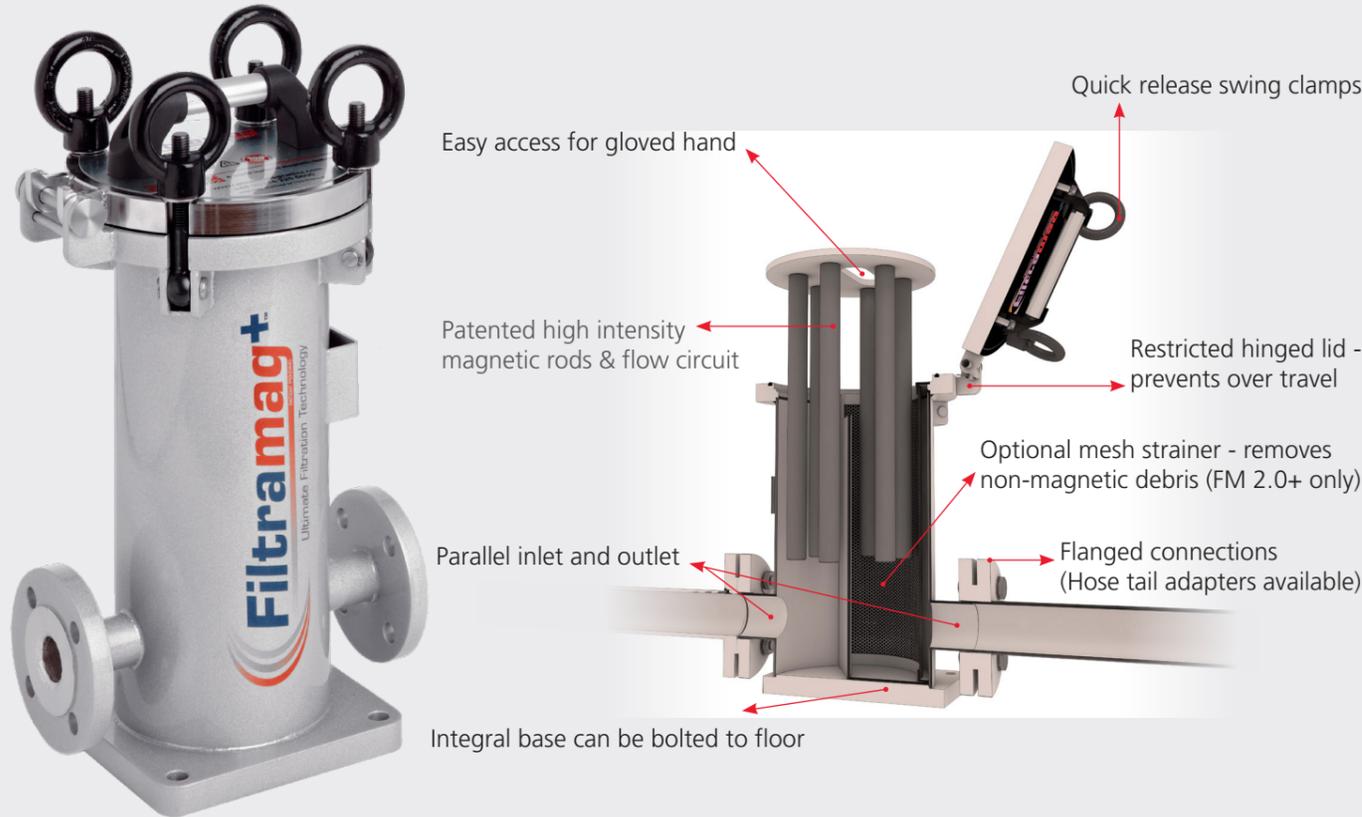
Technical Data



Product Number	Flow Rate ltrs/min.	Max. Operating Pressure Bar	Connection " BSP	Temperature Range °C	Construction	Dimensions mm		
						A	B	C
MM5	70	12	1	5-50	SAN housing, Aluminium lid	190	95	103
MM10	100	12	1	5-50		315	100	124
MM20	150	12	1½	5-50		605	100	137
MM5/HP/50	70	50	1	-20-150	Full aluminium construction	247	116	125
MM10/HP/50	100	50	1	-20-150		365	116	125
MM20/HP/50	150	50	1½	-20-150		625	116	125
MM5/HP/80	70	80	1	-20-150	Full stainless steel construction	247	116	125
MM10/HP/80	100	80	1	-20-150		365	116	125
MM20/HP/80	150	80	1½	-20-150		625	116	125



High performance magnetic filter for demanding cutting fluid applications.



Robust high performance magnetic filter with Dual Flow Technology to maximise collection capability. Easy installation with operation up to 20 bar.

Special Applications

Contaminated fluid enters the inlet port where flow is equally split via tapered radial flow channels which lowers the flow velocity ready for the fluid to be filtered.

It then passes up the outside of the centrally mounted 'Rare Earth' magnetic core where contamination particles are attracted and retained.

The magnetic flux circuit geometry ensures a controlled build up of contamination so the filter can never block.

Filtered fluid then flows through slots at the top of the core then down and through the centre of the core, exiting through the outlet port.

Ideal for use in a harsh chemical environments
Effective with carbide and cast iron applications.



How Filtration+ Works

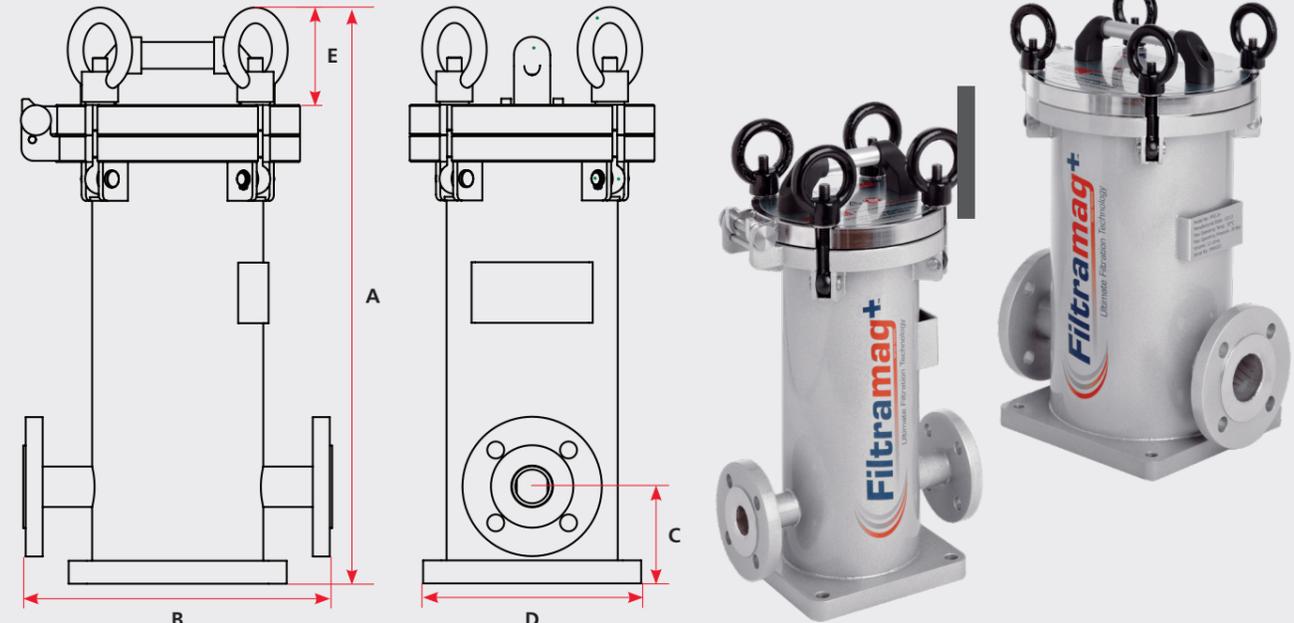


With a unique "Dual Flow Technology™" design (Fig 1) Filtramag+ is the most efficient filter of its type available. The dual flow design ensures that fluid is exposed to the high intensity magnets for the maximum time. Fluid enters through the inlet and flows up through the primary filtration chamber, (Fig 2) it then flows down through the secondary filtration chamber (Fig 3).

Fluid then passes through an optional mesh screen which removes non-magnetic debris. The patented magnetic circuit design ensures that the filter can never block even in high contamination applications. The magnetic cores can be removed easily by hand and cleaned with the tool supplied. As an option a spare magnetic cartridge can be supplied to ensure production continuity.

- Spares cores available for quicker cleaning option.
- 0.5mm or 1.0mm holes in mesh strainer.

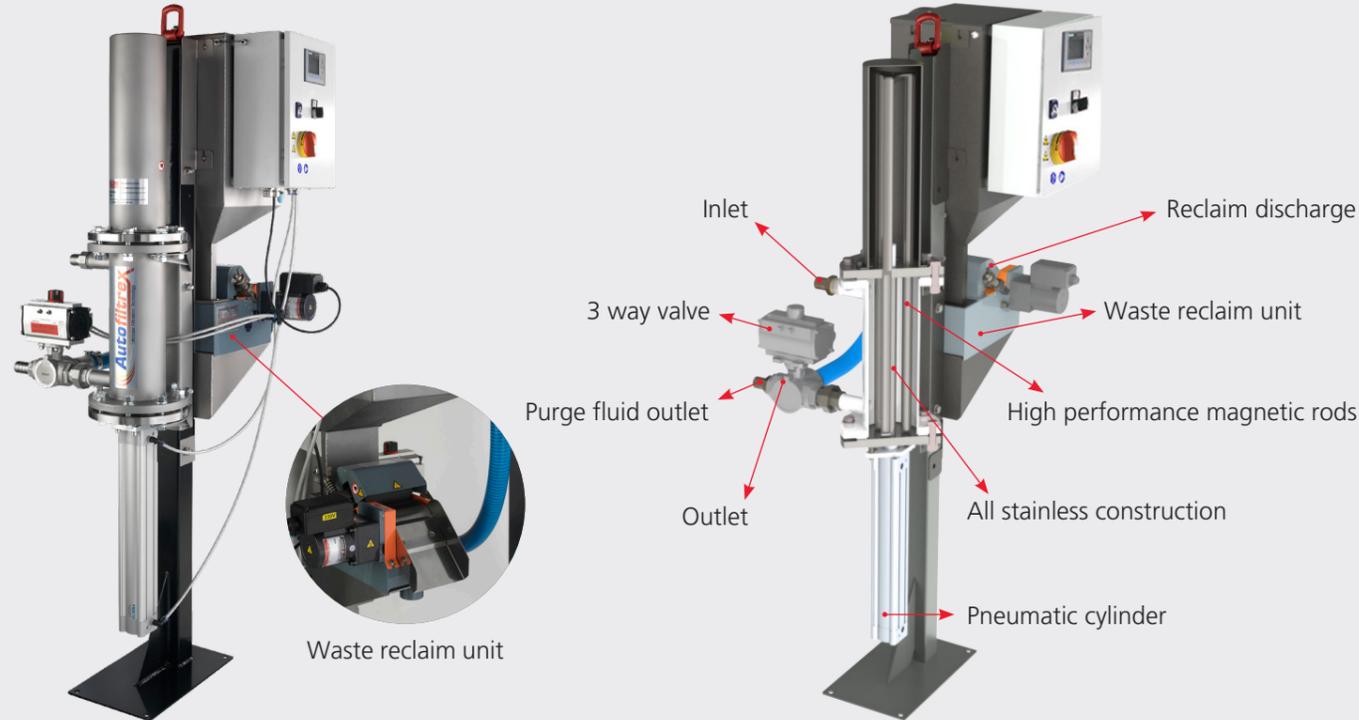
Technical Data



Product Number	Max. Flow Rate litres/min	Max. Operating Pressure Bar	Connection PN16 flange	Temperature Range* °C	Dimensions mm					Magnetic Strength Gauss
					A	B	C	D	E	
FM1.5+	250	20	1 1/2 "	-5 - 80	395	255	100	180	80.5	4,000
FM2.0+	500	20	2"	-5 - 80	442	330	100	250	80.5	4,000
FM1.5+/11K	250	20	1 1/2 "	-5 - 80	395	255	100	180	80.5	11,000
FM2.0+/11K	500	20	2"	-5 - 80	442	330	100	250	80.5	11,000

* Higher temperature upgrade may be possible

Automated machine tool filtration system with waste reclaim unit.



Waste reclaim unit

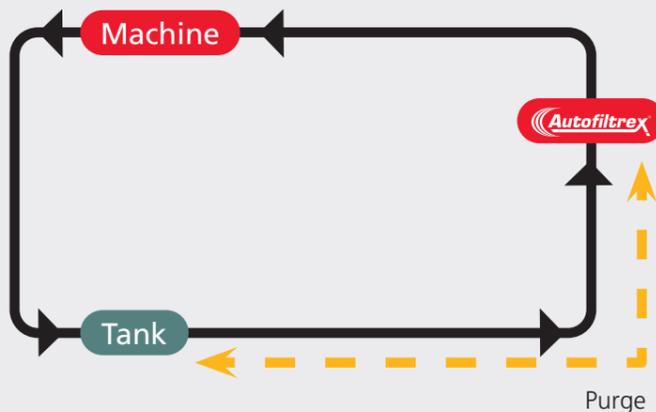
The latest generation in cost-effective fluid filtration. Fully automated operating & cleaning. Provides huge cost savings in fluids & filter consumables.

Typical Applications

Autofiltrex is ideal for most ferrous machining applications such as grinding, honing, lapping, forming and quenching processes. It can be also utilised in wash station applications.

Benefits

- Fully automated cleaning, ideal for 24/7 operation.
- Minimises waste disposal of consumables.
- Increase fluid life, cleaner fluids last longer.
- Reduced expenditure on media filters.
- Cleaner fluid delivery to CNC or metal machinery.
- Improved surface finish and accuracy.



How Autofiltrex Works

AutoFiltrex works in-line and offline (with pump available), taking dirty fluid from the holding tank and delivering clean polished fluid to the tool / work piece contact point. As fluid flows through the AutoFiltrex cylinder, high intensity magnetic circuits extract ferrous contamination particles.

When the magnets reach saturation point, a timed automated purging process lifts the magnetic cores from the housing thereby releasing contamination. This is simultaneously diverted via a 3-way valve to the reclaim unit (or when using AF1 to a purge or holding tank). The unit can be set to purge at timed intervals or be manually executed.

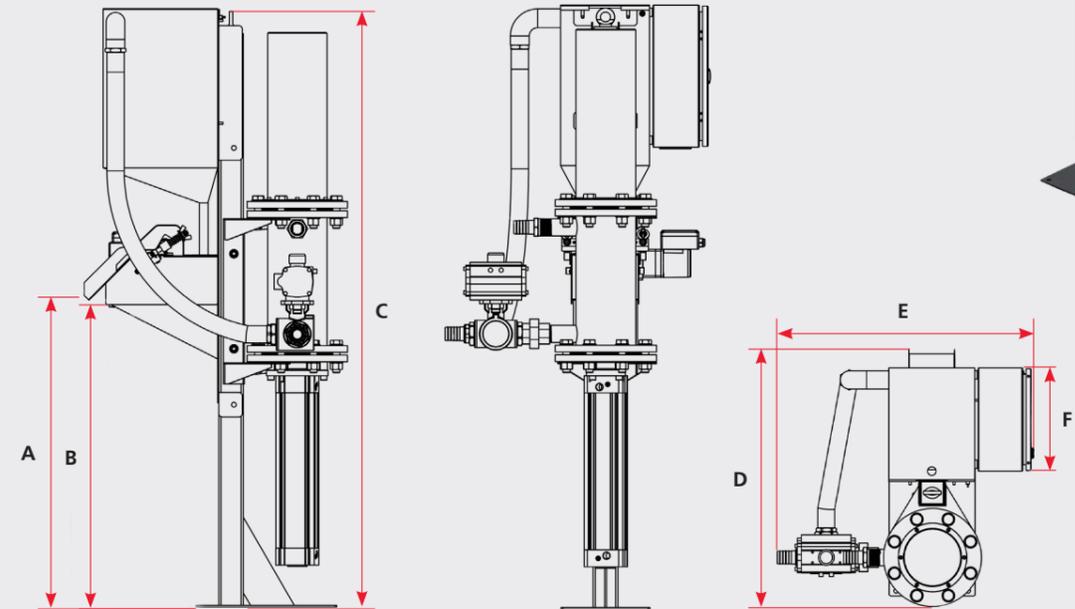
The air pressure supply required is 6 bar minimum, 10 bar maximum.

* AF1 unit is not supplied with a reclaim unit.

For optimal cleaning, the flow rate should be higher than 1/3 of the maximum flow rate.

Pumps units are available for each model.

Technical Data



Product Number	Flow rate ltrs/min.	Max. Operating Pressure Bar	Number of Magnetic Rods	Magnetic Strength Gauss	Connections Inlet mm	Temperature Range* °C	Contamination Capacity kgs	Weight kg	Dimensions mm					
									A	B	C	D	E	F
AF1	60	10	1	9,000	19	-5-60	1	30	N/A	N/A	1504	250	N/A	210
AF3-RC	150	10	3	9,000	31	-5-60	3	122	872	852	1701	717	698	300
AF5-RC	200	10	5	9,000	38	-5-60	5	145	872	852	1701	747	747	300

* Higher temperature upgrade may be possible

Automag Skid

Patented Design



Automated clean filter, flow rates up to 10,000 litres per min.

Purge valve

Automatically switched during the 'purge' process to send purged fluid and contamination to the purge tank.

Automag magnetic filter

2-stage filter removes contamination down to sub-micron size. Automated cleaning process.

Purge tank

Holds purged fluid and contamination before it is fed to the magnetic reclaim system.

Magnetic reclaim

Separates contamination from the 'purge fluid', feeds clean fluid back into the system. Contamination is removed as semi-dry cake which can then be recycled.

Height adjustable legs

Self-contained, free standing magnetic filtration system. Providing uninterrupted 24/7 filtration. Can be used in-line or with optional integral pump, off-line.

Why choose the AM12 over the AM6?

AM12
HAS **DOUBLE**
CONTAMINATION CAPACITY
& **DOUBLE**
FLOW RATE

Benefits

- Environmentally friendly filter, reduces waste.
- Includes integral waste / fluid reclaim unit.
- Reduces lubricants, oil, and coolant consumption.
- Reduced expenditure on media filters.
- Ideal for high-volume 24/7 operations.
- Fully automated cleaning and fluid recovery system.

How Automag Works

An AutoMag magnetic filter removes magnetic and para-magnetic contamination and holds it until it is released during the automated 'purge' process. Then, the filter's output is briefly diverted so that fluid carries the contamination to the purge tank.

The purge tank then feeds the contaminated fluid to the magnetic reclaim which removes the contamination, putting clean fluid back into circulation. The contamination is extracted in a form ready for disposal or recycling. Units can be supplied with a single filter or double filters for duplex operation.



Double Automag Skid

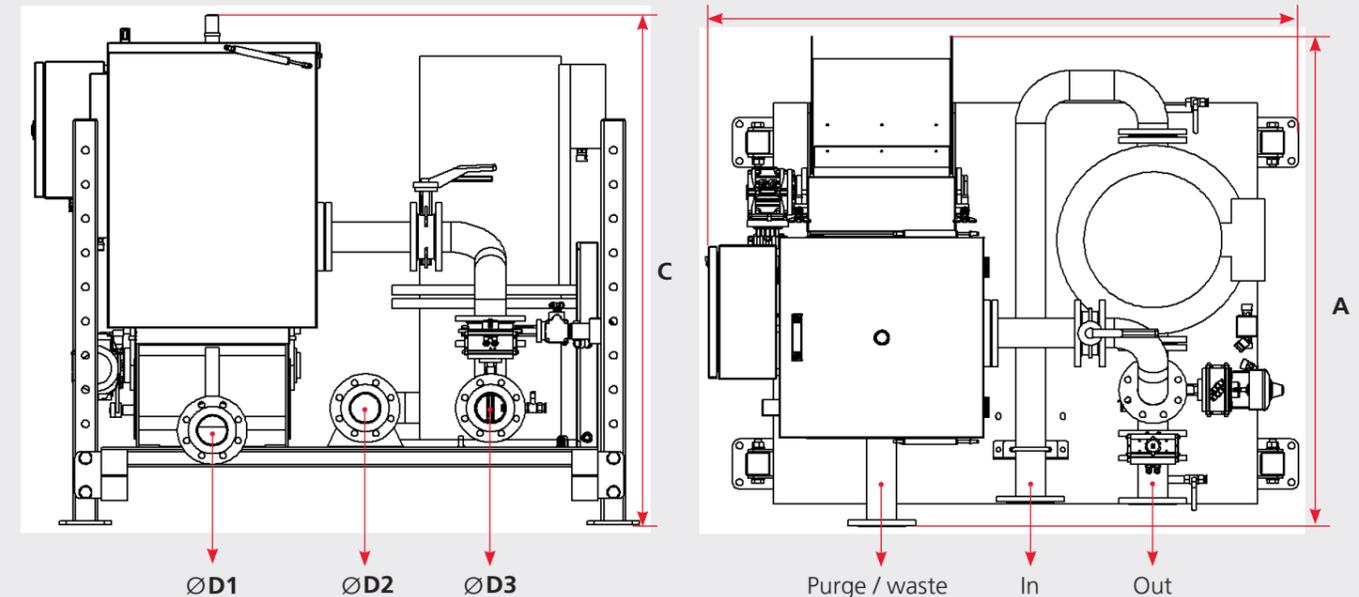
Double AutoMag Skid units are available for large flow rate / heavy contamination applications.



Special Designs - AM32

AM32 is available for wash system applications up to 4,000 litres per minute flow rate (contact us for details).

Technical Data



Model	Number of Cores	Maximum Flow Rate		Contamination capacity kgs	Max. Operating Pressure bar	Temperature Range* °C	Dimensions mm						
		Litres/min.	m ³ /hour				A	B	C	D1	D2	D3	Flanges
AM6 Skid Single	6	450	27	6	10	-5 - 60	1300	1540	1290/2190	75 (3")	50 (2")	50 (2")	PN16/ ANSI
AM6 Skid Double	12	900	54	12	10	-5 - 60	1300	2272	1290/2190	75 (3")	50 (2")	50 (2")	PN16/ ANSI
AM12 Skid Single	12	900	54	12	10	-5 - 60	1469	1743	1490/2390	75 (3")	75 (3")	75 (3")	PN16/ ANSI
AM12 Skid Double	24	1800	108	24	10	-5 - 60	1469	2475	1490/2390	75 (3")	75 (3")	75 (3")	PN16/ ANSI

* Higher temperature upgrade may be possible

Installation Options

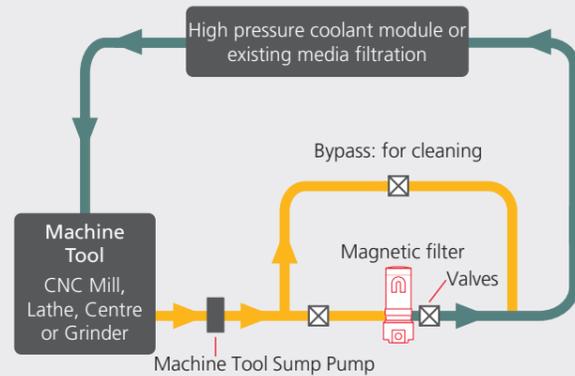
Technical Data

Examples to decide what products are best for you.

Pre-Filtration Installation - With Bypass

Protect:

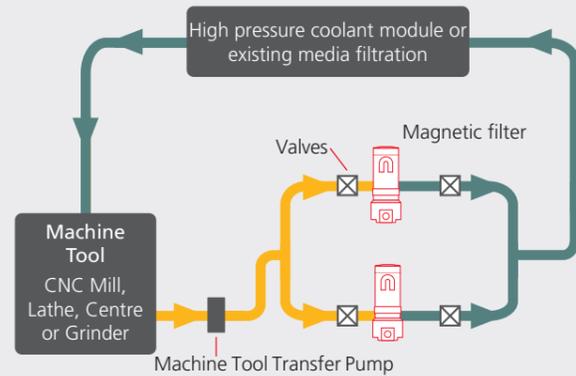
- High pressure pump
- Media filter (bags, cartridges, beds, etc)
- Machine tool: through spindle components, tooling, keep sump clean, reduce wearing of part (way covers), extend coolant/oil life with no loss of physical properties.



Pre-Filtration Installation - Duplex

Advantages:

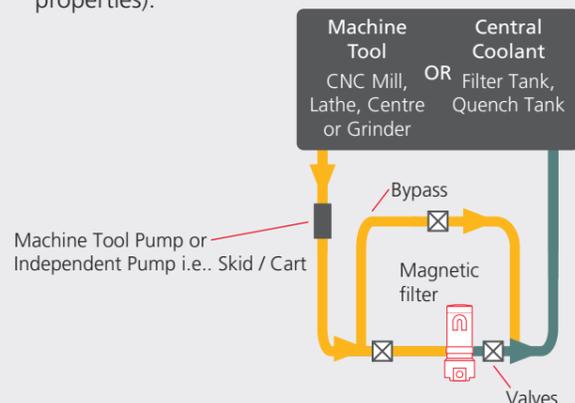
- Ease of cleaning
- Duplex magnetic filter
- Constant high efficiency filtration



Kidney Loop Filtration 24/7 Uninterrupted Cleaning

Protect:

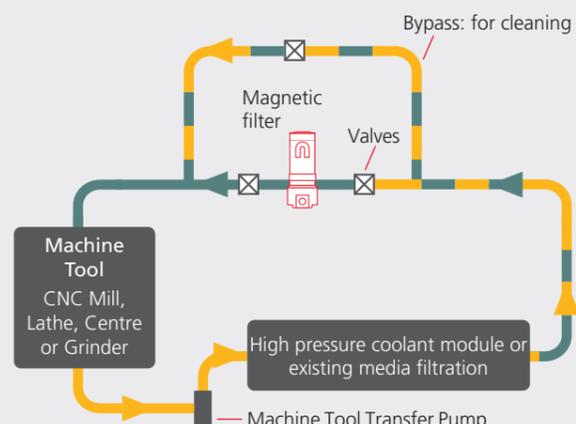
- Tooling
- Keep sump clean
- General system cleanliness
- Extend coolant life (with no loss of physical properties).



Post filtration Installation - With Bypass Coolant Polishing

Protect:

- Machine tool: through spindle components, tooling, extend coolant/oil life with no loss of physical properties, keep sump clean, and reduce wearing of parts (linear bearings).



Application Data Selector

Technical Data

Percentage reduction required from stated maximum flow rate to obtain good filtration results.

Part No.	Flow rates (ltrs/min.)	Fluid Type			Material Type						Material Loading				
		Coolant/Wash solution	Thin oil	Medium oil	Thick oil	Mild steel	Hard steel	Cast iron	Stainless steel	High speed steel	Tungsten carbide	Heavy	Medium	Light	Wear
Manual															
Micromag															
MM5	70	0	20	n/a	n/a	0	n/a	20	n/a	n/a	n/a	n/a	n/a	n/a	✓
MM10	100	0	20	n/a	n/a	0	30	20	n/a	n/a	n/a	n/a	n/a	✓	✓
MM20	150	0	20	30	60	0	30	20	70	n/a	n/a	n/a	✓	✓	✓
Filtramag+															
FM1.5+	250	0	10	20	40	0	20	20	50	60	70	n/a	✓	✓	✓
FM2.0+	500	0	10	20	40	0	20	20	50	60	70	✓	✓	✓	✓
Automated															
AutoFiltrex															
AF1	60	0	10	20	40	0	20	20	50	60	70	n/a	✓	✓	✓
AF3-RC	150	0	10	20	40	0	20	20	50	60	70	✓	✓	✓	✓
AF5-RC	200	0	10	20	40	0	20	20	50	60	70	✓	✓	✓	✓
Automag Skid															
AM6S1	450	0	10	20	30	0	20	20	40	50	60	✓	✓	✓	✓
AM12S1	900	0	10	20	30	0	20	20	40	50	60	✓	✓	✓	✓
AM6S2	900	0	10	20	30	0	20	20	40	50	60	✓	✓	✓	✓
AM12S2	1800	0	10	20	30	0	20	20	40	50	60	✓	✓	✓	✓
AM32S1	2000	0	n/a	n/a	n/a	0	n/a	n/a	n/a	n/a	n/a	n/a	n/a	✓	✓

Example:

Filter FM2.0+
Flow 500 ltrs/min.
Material Cast iron
Fluid Medium oil

500 ltrs/min × Medium oil (20%) = 400 ltrs/min.
400 ltrs/min × Cast iron (20%) = 320 ltrs/min.
Suggested flow rate = 320 ltrs/min.

Centipoise
Thin oil 20 – 300
Medium oil 300 – 700
Thick oil 700+

Other Filtration Products

Comprehensive range of Magnetic Filtration options

Choose from our comprehensive range of Magnetic Filtration options.



Ultrafiltrex - Protecting Oil & Gas Pipelines

Ultrafiltrex uses the latest magnetic technology to solve problems created by pipeline rust or black powder, which forms when iron in the pipeline wall reacts with other compounds to form corrosion. It offers time, money and environmental savings in comparison to traditional membrane or barrier filters such as cyclones, cones, baskets and cartridges.



BoilerMag - Heating System Protection

The BoilerMag range of filters removes black iron oxide from heating and cooling systems, improving efficiency, reducing CO2 emission and protecting boilers from the damage that black iron oxide can cause.

Benefits

- ✓ Easy installation and maintenance.
- ↗ Maintains peak performance of system.
- ♥ Extends system life.
- 💰 No running costs, minimal maintenance costs.
- 🕒 10 year warranty.

“ Ultrafiltrex can deliver significant performance gains in oil and gas applications and offers many advantages over conventional cartridge systems. ”

Justin Walker, Technical Services Director, Air BP

Our Products

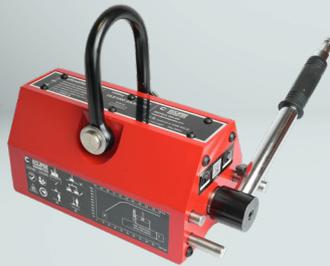
We manufacture high quality magnets

In addition to our filtration range, Eclipse Magnetics manufacture a wide range of high performance magnetic products for diverse applications.

Workholding Systems



Lifting & Handling Systems



Magnetic Workshop Applications



Magnetic Materials & Assemblies



Foreign Body Removal & Separation Systems



Heating System Filters



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While every effort has been made to ensure the accuracy of the information in this publication please note that specifications may change without notice.